# DYNAJET® FLEX

**INSTALLATION, SETUP AND USER GUIDE** 

Software version 1.02 with optional high flow option





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#### **DYNAJET® FLEX OVERVIEW**

The DynaJet Flex controller works in conjunction with an existing rate controller that regulates flow via a control valve or pump regulation to achieve a target application rate while maintaining target droplet size(s) when a speed change occurs. This system only works with automatic rate controllers that use flow based monitoring systems and not pressure based monitoring systems. Automatic rate controllers equipped for both flow and pressure based control should have the pressure-based system disabled to work in conjunction with DynaJet Flex.

The independent automatic rate controller loop performs the same as it would if the DynaJet controller were not present. The DynaJet Flex controller changes flow output to each individual nozzle based upon input provided from the operator about the optimum droplet size (pressure) for the application.

#### **INSTALLATION**

#### **CONSOLE**

The DynaJet Flex console is designed to provide years of service under typical agricultural and turf operating conditions. A tight fitting enclosure means that typical dusty environments will not cause operational problems. While occasional splashing of water will not damage the unit, the DynaJet Flex console is not designed for direct exposure to rain. Take care not to operate the DynaJet Flex console in wet conditions.

Figure 1: DynaJet Flex 7120 console front and back





#### Safety information

TeeJet Technologies is not responsible for damage or physical harm caused by failure to adhere to the following safety requirements.

As the operator of the vehicle, you are responsible for its safe operation.

The DynaJet Flex is not designed to replace the vehicle's operator.

Be sure that the area around the vehicle is clear of people and obstacles before and during engagement.

The DynaJet Flex is designed to support and improve efficiency while working in the field. The driver has full responsibility for the quality and work related results.



#### **INSTALLATION - STANDARD MODE**

#### **DynaJet® drivers**

There will be one DynaJet driver 78-05122 per boom section with a limit of 20 nozzles per section.

 Mount them so they are at the end of each section that is closest to the middle of the boom.

#### **Power**

Power will be sourced from the battery using the 60 amp fused cable 45-05943.

Power from the battery will be routed to the boom using the 6 gauge power cables 45-05942-xx

The power distribution modules 78-05121-xx will connect to the 45-05942-xx cables.

Power will then route from 78-05121-xx to each DynaJet driver 78-05122 using cables 45-05971-xx.

Figure 2: Installation diagram - standard mode

#### **Nozzle harnesses**

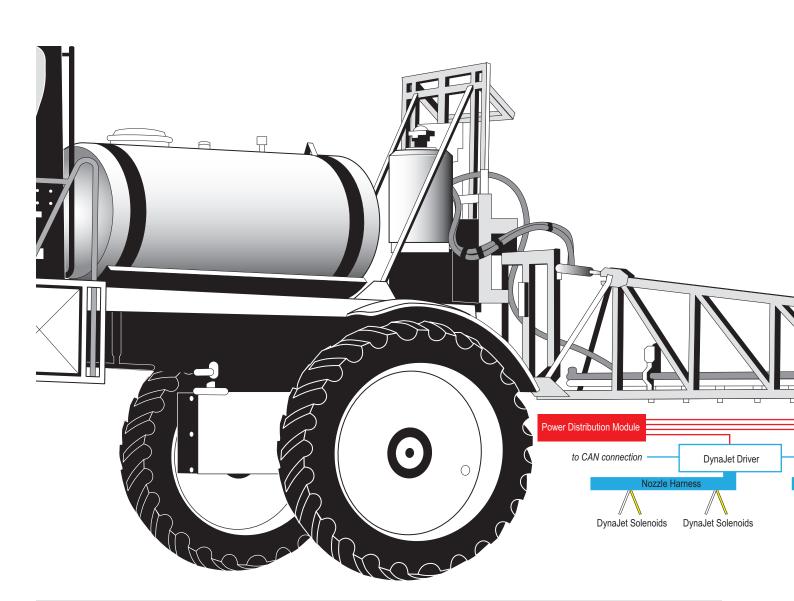
When installing nozzle harnesses 45-05935-xx-xx always start with section 1 and continue to the last section.

Each section will require nozzle harnesses designed for your specific nozzle spacing and number of nozzles.

- · Nozzle harnesses are built with an even number of outputs.
- Some sections will use more than one harness to equal the number of nozzles in that section.

The yellow and white solenoid cables on the nozzle harnesses must alternate across the entire boom. When sections have odd numbers of nozzles then accounting for the altering can be accomplished one of two ways:

- A. By crossing the two solenoid cables
- B. By installing nozzle harness reversing adapters 45-05952



#### Pressure sensor interface kit

The DynaJet system requires pressure sensor interface kit 90-04007 or 98-04008 to be installed.

 The pressure sensor interface kit should be mounted close to the boom manifold.

#### **Boom interface module (BIM)**

The boom interface module (BIM) 78-05091 is used by the DynaJet system for boom sense.

The BIM harness connects between the BIM and the can.

On the BIM harness 45-10142, the boom sense wires (or flying leads) are supplied to tie into existing machine boom section 12V on/0V off outputs.

If not using 45-10142, some machine specific harnesses are available.

The BIM can be mounted in the cab or outside depending upon your installation.

#### **DynaJet® interface**

The DynaJet interface 78-05106 connects to the Sentry interface harness 45-10148:

The Sentry interface harness connects to

- A. The console 75-30119 (extension cable may be used)
- B. Power 12V for powering the CAN
- C. CAN

The DynaJet interface can be mounted in the cab or outside depending upon your installation.

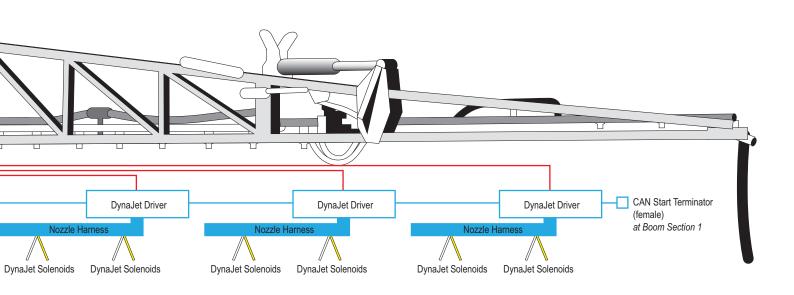
#### **CAN cables and terminators**

The start terminator 45-05855 must be connected to the DynaJet driver 78-05122 for section 1.

Can cables must be connected in series:

- A. To each DynaJet driver 78-05122
- B. To the boom interface module 78-05091 (via BIM harness 45-10142)
- C. To the DynaJet interface 78-05106 (via sentry interface harness 45-10148)
- D. To the pressure sensor interface kit (via pressure interface 78-05110)

The end terminator 45-05856 must be connected to the driver module 78-05122 for the last section.



#### **INSTALLATION - HIGH FLOW MODE**



The following illustration and steps are only a guideline of an installation based on a specific vehicle configuration. Installations on other vehicles may vary. If there are questions concerning the installation of the DynaJet Flex system on this vehicle, or due to the changes in component specifications the parts supplied in the kit are not exactly as presented in this document, please contact

your dealer or TeeJet customer service representative for clarification before installation. TeeJet technologies is not responsible for misuse or incorrect installation of the system.

#### DynaJet® interface and drivers

Step 1a – mount the (F) DynaJet HF drivers 78-05124 onto brackets, one for each boom section.

Step 1b – mount the (**D**) DynaJet HF interface 78-05123, connecting to the (**C**) DynaJet interface harness 45-10177, and (**H**) boom harness 45-10178.

#### **Connect terminators**

Step 2a – connect the (I) start terminator 45-05855 to (K) 4 nozzle harness (1-4) 45-10174, first section.

Step 2b – connect the (J) end terminator 45-05856 to (M) 4 nozzle harness (9-12) 45-10176, last section.

#### **Nozzle harnesses**

Step 3 – install nozzle harness (**K**) 4 nozzle harness (1-4) 45-10174, (**L**) 4 nozzle harness (5-8) 45-10175, and (**M**) 4 nozzle harness (9-12) 45-10176. Each harness features two solenoid connections per nozzle body, supporting (4) nozzle bodies in total.

Note: specific section breakdown may vary by installation

#### **Connect can cables to drivers**

Step 4 – using the (E) can extension cables, connect the (I) DynaJet HF drivers 45-05124 to the (D) DynaJet HF interface 78-05123.

#### **Driver battery cables**

Step 5 – connect the battery cable 45-05987 to the three (3) (F) DynaJet HF drivers 78-05124, and to the battery.

#### **Boom harnesses**

Step 6 – install the (H) boom harnesses 45-10178, 45-10179, or 45-10181 connecting to the (D) DynaJet HF interface 78-05123.

#### **Pressure sensor**

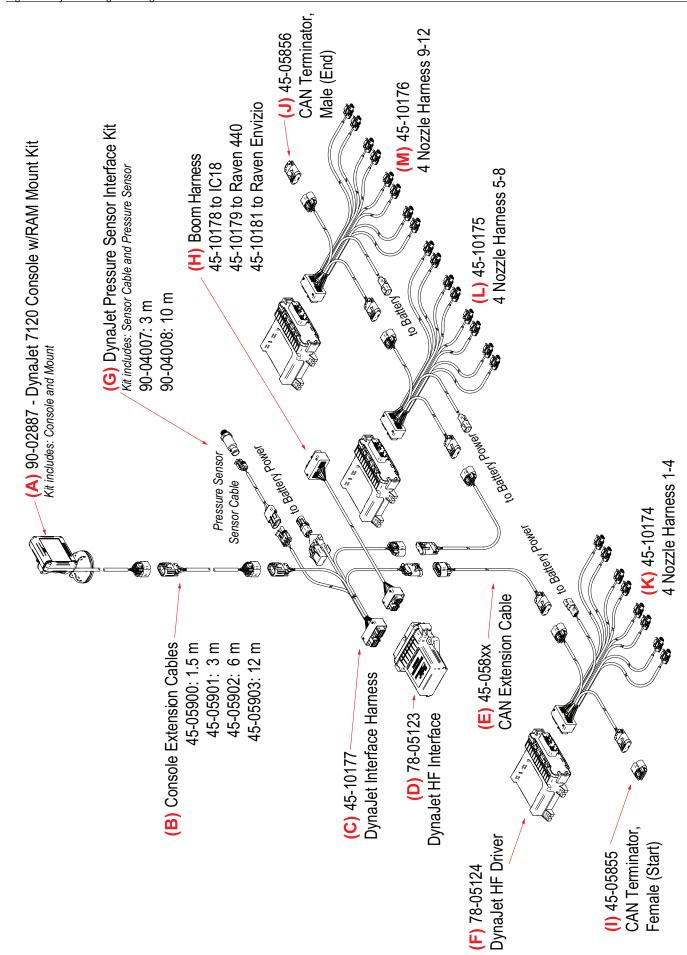
Step 7 – connect the boom pressure sensor 0-10 bar to the (C) DynaJet HF interface harness 45-10177. The pressure sensor interface kit should be mounted close to the boom manifold

#### DynaJet® 7120 console

Step 8 – connect the (A) DynaJet 7120 console 90-02887 to the (C) DynaJet HF interface harness 45-10177 via console extension cables.

#### Other battery cable

Step 9 - connect 401-0012 to the battery and route leads as needed.



Item	Part #	Description	Illustration
A	90-02887	DynaJet 7120 console	
В	45-05900: 1.5 m 45-05901: 3 m 45-05902: 6 m 45-05903: 12 m	Console extension cable	
С	45-10177	DynaJet interface harness	
D	78-05123	DynaJet HF interface	
E	45-05857: 1 m 45-05858: 2 m 45-05859: 4 m 45-05864: 10.5 m	CAN extension cable	
F	78-05124	DynaJet HF driver	
G	90-04007: 3 m 90-04008: 10 m	DynaJet pressure sensor interface kit	SELECTION OF THE PARTY OF THE P
Н	45-10178 to IC18 45-10179 to Raven 440 45-10181 to Raven Envizio	Boom harness	
I	45-05855	CAN terminator, female (start)	
J	45-05856	CAN terminator, male (end)	
K	45-10174	4 Nozzle harness 1-4	S. S
L	45-10175	4 Nozzle harness 5-8	
M	45-10176	4 Nozzle harness 9-12	

#### **INITIAL STARTUP**

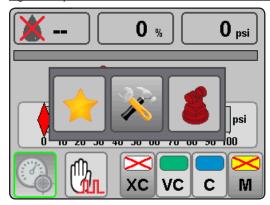
This section will explain basic setup of the values required for first-time setup of a DynaJet Flex system.

When these settings are completed, initial operation and fine-tuning should be possible.

To access setup menu from the work screen, touch center of the screen.

- 1. Select from:
  - ► Favorites the FAVORITE icon represents favorite spray nozzles. This function automatically stores the most recent five (5) nozzles chosen. Use this to quickly access your most frequently used spray nozzles.
  - ➤ Setup the SETUP icon is used to access settings. This will enter the configuration menu.
  - ➤ Nozzle selection the SPRAY NOZZLE icon select the spray nozzle style and capacity. Once chosen here, the spray nozzle style and capacity is automatically added to the favorites list.

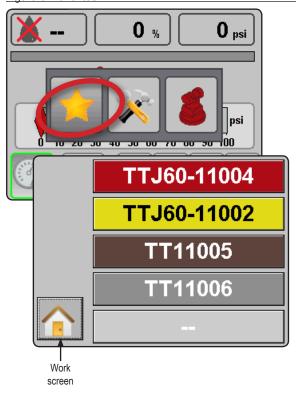
Figure 5: Options menu



#### **Favorites**

The favorite icon represents favorite spray nozzles. This function automatically stores the most recent five (5) nozzles chosen. Use this to quickly access your most frequently used spray nozzles.

Figure 6: Favorites



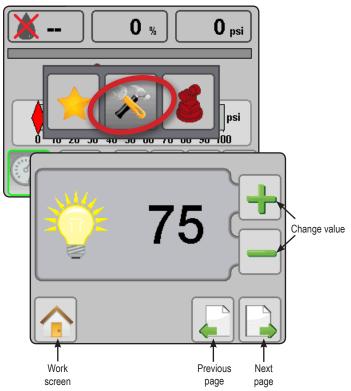
#### Setup



The setup icon is used to access settings. This will enter the configuration menu. Selections are automatically saved when adjusted.

Note: Not all settings are listed below. See "User settings" section of this guide for additional settings and details.

Figure 7: Setup



#### **Units**

Sets the units to us (PSI) or metric (bar)

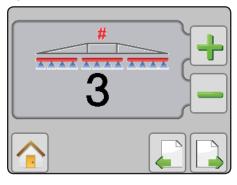
Figure 8: Units



#### **Number of sections**

Set the number of boom sections. This should match the number of sections used on the spray controller. Range is 1 to 15.

Figure 9: Number of sections



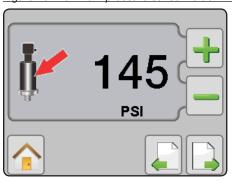
#### Maximum pressure sensor value

Verify this value by looking at the pressure sensor description. Values will be either 10 bar or 25 bar.

If pressure value displayed on the DynaJet Flex console are not accurate compared to a mechanical gauge, adjust this value until there is a match.

- ► Increasing the value will reduce the pressure value displayed during operation
- ➤ Decreasing this value will increase the pressure value displayed during operation

Figure 10: Maximum pressure sensor value

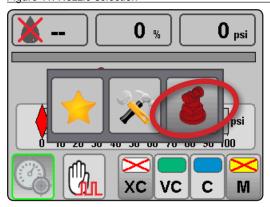


#### **Nozzle selection**



Accesses the nozzle selection process to select which nozzle is to be used. At this time only TeeJet nozzles are supported.

Figure 11: Nozzle selection



#### Select nozzle series

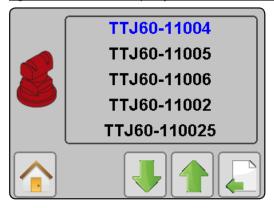
Use the green up and down arrows to highlight the correct spray nozzle series/family.

Figure 12: Select nozzle series



#### Select nozzle capacity

Figure 13: Select nozzle capacity



#### Ready to pressure test the system

- Ensure that current rate control system is operating at the
  optimum level. Set DynaJet operating mode to manual and set
  PWM duty cycle at 100%. This will make the system operate as if
  DynaJet was not present. Use this configuration to verify the rate
  control system is operating normally.
- Keep DynaJet operating mode on manual and change PWM duty cycle to 50%. Use this configuration to verify the rate control system is operating normally.
- 3. Confirm boom section functionality by observing the row of rectangles below the on the operating display.
- 4. Switch the master switch ON (on rate control or other boom section control switches) and individual sections one at a time Make sure each section appropriately changes colour to blue. With the master switch off, all active sections will be grey again.
- 5. Start pump and ensure no leaks.
- Verify pressure on mechanical gauge matches the digital pressure display within reason. If not, adjust maximum pressure sensor value as previously described.
- 7. Configure in PWM mode DynaJet at duty cycle of 50%. Confirm each e-ChemSaver (ECS) is pulsating.

At this point the system is functioning. Further details for fine-tuning the system are available in the user settings section of this guide.

#### **Work screen**

#### On screen indicators

Current droplet size – displays the current droplet size using both the appropriate colour droplet icon and size letter code.

PWM duty cycle – displays the current PWM duty cycle as a percentage.

Active solenoid (high flow mode only) – displays if one or both sets of solenoid are active.

Actual pressure – displays the actual pressure.

Current nozzle selection – displays the current selected nozzle.

#### Boom status

- ► Blue turned on (standard mode or high flow mode single solenoid active)
- ► Green turned on (high flow mode both solenoids active)
- ► Empty turned off

#### Pressure gauge

- ► Red diamond actual pressure
- ► Colors droplet size,

#### Operation modes

- Nozzle mode (pressure) when the user changes the desired drop sizes choices (via the droplet size selectors checkboxes) the system will recalculate the desired pressure. It will then adjust the PWM duty cycle to attempt to attain the desired pressure in the system.
- Manual mode (PWM) the user can manually adjust the PWM duty cycle to attempt to attain the desired pressure in the system.

#### Droplet size selectors

► Red X and greyed out – not selected

#### High flow mode

- ► Single one set of solenoids active
- ► Dual both sets of solenoids active

#### Droplet size chart

When choosing a spray nozzle that produces droplet sizes in one of the eight droplet size classification categories, it is important to remember that a single nozzle can produce different droplet size classifications at different pressures. A nozzle might produce medium droplets at low pressures, while producing fine droplets as pressure is increased.

Category	Symbol	Color code
Extremely fine	XF	Violet
Very fine	VF	Red
Fine	F	Orange
Medium	М	Yellow
Coarse	С	Blue
Very coarse	VC	Green
Extremely coarse	XC	White
Ultra coarse	UC	Black

Figure 14: Work screen - standard mode

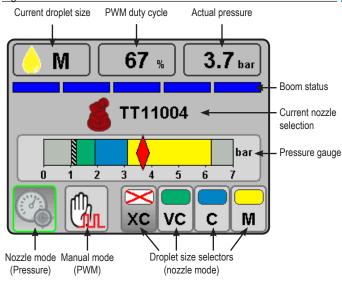


Figure 15: Work screen - high flow mode single

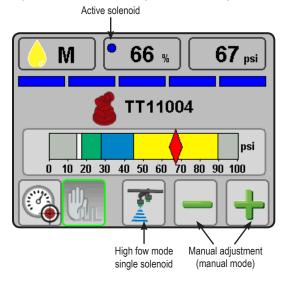
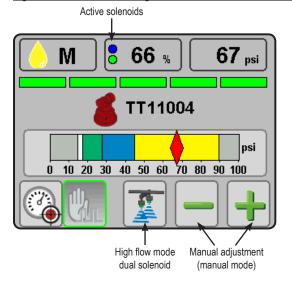


Figure 16: Work screen - high flow mode dual



#### **USER SETTINGS**

If there are questions concerning the setup of the DynaJet Flex, please contact your dealer or TeeJet customer service representative for clarification before operation. TeeJet technologies is not responsible for misuse or incorrect operation of the system.

Setup is used to configure units, display brightness, key beep, number of sections, boom section on/off beep, maximum pressure sensor value, minimum duty cycle, control hold delay, fine gain, coarse gain, and coarse gain on/off.

#### **Display brightness**

Sets the brightness level of the display. Range is 5% to 100% in 5% increments.



#### **Units**

Sets the units to us (PSI) or metric (bar).



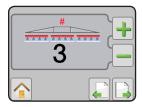
#### Key beep

Enable/disable all beeping from console.



#### **Number of sections**

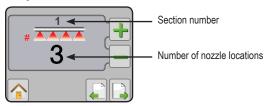
Set the number of boom sections. Range is 1 to 15.





#### Number of nozzles (high flow mode only)

Set the number of nozzle locations for each boom section. Range is 1 to 120.



#### Boom section on/off beep

Enable/disable beep when a boom section is turned on or off.



#### Maximum pressure sensor

Sets the value from the pressure sensor description. Either 10 bar or 25 bar.



#### Minimum duty cycle

Sets the minimum duty cycle to which the DynaJet will control. Default is 30%, minimum is 20%.

Higher values reduce the overall control range of the system.



#### Control hold delay

When any boom switch changes state, DynaJet Flex will not make control adjustments for the specified time period. Range is 0.0 to 10.0 seconds. Default is 1.0 second.



#### Fine gain

Allows the control system to make minor adjustments when close to the target, with the goal of stable pressures and minimal overshoot of target. Range is 0 to 100. Default is 30.

Fine gain settings are 1/10 as powerful gain as coarse gain settings.



#### Coarse gain

This is the more aggressive gain setting and will have the largest impact on the stability and function of the DynaJet Flex system. Coarse gain makes major adjustments to duty cycle to attempt to bring actual pressure back to the target. A coarse gain setting that is too high will result in pressure oscillation. Range is 1 to 100. Default is 5



#### Coarse gain on

This setting determines the threshold at which coarse gain becomes active. Value is shown in the pressure units previously chosen. Range is 0.07 To 1.38 bar.

For example, if operating in bar units with a setting of 0.48; coarse gain becomes active when actual pressure is 0.48 or more bar away from the target value. Increasing this value makes the coarse setting in effect less of the time (higher value means higher tolerance between actual pressure and target pressure). Decreasing this value means coarse regulation is active more frequently. Setting coarse gain on too high would disable the feature. Decreasing this value too much will result in pressure oscillations.



#### Coarse gain off

This setting determines the threshold at which coarse regulation is switched off and fine regulation takes over. Value is shown in the pressure units previously chosen. Range is 0.07 to 1.38 bar.

This value must be lower than coarse gain on. For example, if operating in bar units and with a setting of 0.28; coarse regulation will be switched off (and fine gain becomes active) when the difference between target and actual pressure is 0.28 bar or less. Regulation will remain in fine until the error reaches the coarse gain on value described above.



#### **OEM settings**

The settings described below are engineering and development values used in development of the DynaJet Flex system. Do not alter these settings unless directed by TeeJet Technologies support personnel.

Setting Description	Default Value
PWM frequency	10 Hz
On pulse duration	38
Hold current frequency	10 counts
Hold current duty cycle	5 counts
Phase offset	128 counts
Jump point	0.35 bar.
Maximum duty cycle	80% (all ON above this value)
PWM off time	0 counts

#### **Enable/disable options**

To enter the OEM setup:

 Press the TeeJet logo 3 times within the first three seconds of the splash screen being displayed. The console will beep to acknowledge the OEM option has been activated.

Figure 17: OEM setup





#### TUNING DYNAJET®

- Identify the speed range, rate range and system pressures for the application. Ensure the operating conditions are compatible with the nozzle capacity, speeds and duty cycles shown in the TeeJet PWM nozzle selection guide.
- Using the identified speed range based on nozzle selection use the rate controllers test speed or simulated speed to target a desired application rate and droplet size.
- 3. Fine tune the regulation performance of the rate control system and the DynaJet system.
  - a. Typical settings used for DynaJet fine-tuning include fine gain, coarse gain, coarse gain on and coarse gain off.
  - b. Coarse gain on must be a higher value than coarse gain off. A good starting point for coarse gain on is a pressure value that is about 35-40% of the target pressure.
  - c. Coarse gain off value is typically is about 25% of the target pressure, or 0.3 0.6 bar lower than coarse gain on.
  - d. Coarse gain on and coarse gain % are used to make major adjustments to pressure regulation. Once coarse gain has brought pressure near target; coarse gain off and fine gain will influence the smaller adjustments.
  - e. Coarse gain should be increased if large pressure adjustments need to be made more quickly.
  - f. Fine gain should be decreased if actual pressure constantly moves across the target pressure.

DynaJet and the existing rate controller are two control systems that must coexist. Because DynaJet is a second control device that is installed on the same liquid system, users should be prepared to adjust the rate controller regulation settings to harmonize the two system. For example, if subtle changes in duty cycle on DynaJet induce noticeable rate or pressure oscillations, the rate control regulation gain settings may need to be reduced. Placing the rate control system in manual regulation mode during the tuning process will help determine if oscillations are being caused by the DynaJet or by the rate controller.

TeeJet control systems like 844E, 854 or Radion will typically perform better with DynaJet when their coarse and fine regulating speeds are reduced by 2-3 units.

General rule of thumb under normal operating conditions for flow rate changes; DynaJet in combination with the rate controller should have rate/pressure stabilized in  $\sim$  2-3 seconds.



#### **DYNAJET® NOZZLE SELECTION**

Selection of the proper spray nozzle for use with the DynaJet system is much like selecting the spray nozzle for a traditional spraying operation. Along with the extra application flexibility, DynaJet brings a few other nozzle-related considerations that will be summarized below.

#### 1. Duty cycle

- a. DynaJet Flex controls nozzle flow rate by varying the portion of time that each nozzle is 'on' vs. 'off'. The on time is referred to as duty cycle. The range of duty cycle available is typically 30% to 100%, meaning that the nozzles on the machine will have approximately 30% to 100% of their rated flow capacity.
- b. With the DynaJet system:
  - Standard mode Spray Nozzle Flow Capacity = Spray Nozzle Size x Duty Cycle
  - High flow mode Spray Nozzle Flow Capacity = Spray Nozzle Size x Duty Cycle x 2
- c. By varying the duty cycle, the DynaJet Flex is essentially varying spray nozzle capacity on the fly. When more pressure is required, the nozzle capacity (duty cycle) is reduced. When higher nozzle capacity is required, the duty cycle is increased.
- d. Although the operator has a much more flexible and forgiving application system with DynaJet, care should be taken to select spray nozzles that give the best possible results.
- e. When selecting a spray nozzle, review the DynaJet nozzle selection charts and select a spray nozzle capacity that produces the target application rate at a duty cycle of about 70% when running at expected travel speeds. In other words, choose nozzle capacity and desired pressure/droplet size closer to the high end of the speed (or rate) range than to the lower end. This will provide plenty of adjustment range for DynaJet to reduce duty cycle when travel speed slows, while also providing additional capacity if travel speed increases above the planned speed.
  - The default setting for minimum duty cycle is 30%. This means the system will not adjust the duty cycle below 30% 'on'. While this setting can be set as low as 20% by the operator, the higher default value provides a more uniform application at lower speeds.

#### 2. Spray nozzle selection

- a. The DynaJet system is not compatible with air inducted spray nozzles. Be sure to select a conventional spray nozzle for use with the system. The recommended options are XR TeeJet, DG TeeJet, Turbo TwinJet and Turbo TeeJet.
- b. Different nozzle styles have different droplet size characteristics across the range of operating pressures. The spray nozzle style should be selected based on the desired droplet size at the pressures expected to be in use for your application.
- c. Always use spray nozzles with 110° (or wider) spray pattern. These spray nozzle part numbers will typically include the 110 in their name for example TT11006vp or XR11006-VS. 80° spray nozzles are not recommended with DynaJet.

#### 3. Spray height

a. In order to achieve the best possible spray coverage, make sure to keep spray height at or above 20" from the nozzle to the target.



#### **Nozzle selection example**

These columns show flow rates at various pressures. The Delta P represents pressure loss through the DynaJet solenoid valve, and the resulting Nozzle bar and Flow show actual values at the spray nozzle.

These columns show droplet sizes for different styles of spray nozzle at given pressures. Use these columns to choose the best nozzle style for your application.

Just like a normal nozzle chart, these columns show rates available at given speeds. The only difference is the range of values that corresponds to the range of flows available with DynaJet Flex.

Novele	Gauge			Noz	zle	Minimum du	ty cycle 30%		Nozzle spac	ing 50 cm	
Nozzle number	pressure	Rated I/min	ΔΡ	Pressure	Flow	TT	TTJ60	6 km/h	8 km/h	10 km/h	12 km/h
Hamber	(bar)	,,,,,,,,		(bar)	(l/min)	''	11360	l/ha	l/ha	I/ha	l/ha
	1.5	1.68	0.2	1.3	1.54	VC	XC	92 to 308	69 to 231	55 to 185	46 to 154
	2	1.94	0.3	1.7	1.80	VC	XC	108 to 360	81 to 270	65 to 216	54 to 180
11006	3	2.37	0.4	2.6	2.21	VC	С	133 to 442	99 to 332	80 to 265	66 to 221
TT TJ60 TTJ60	4	2.74	0.5	3.5	2.57	С	С	154 to 514	116 to 386	93 to 308	77 to 257
XR XRC (50)	5	3.06	0.6	4.4	2.88	С	С	173 to 576	130 to 432	104 to 346	86 to 288
	6	3.35	0.7	5.3	3.16	M	С	190 to 632	142 to 474	114 to 379	95 to 316
	7	3.62	0.8	6.2	3.42	M	С	205 to 684	154 to 513	123 to 410	103 to 342

If the operator wants to apply 120 l/ha at 10 km/h, he would look in the 10 km/h column, and find the row that shows 120 l/ha with room above and below to compensate for higher and lower speeds that may be experienced in the field. In this case a TT11006 at 3-4 bar will work very well.

Namela	Gauge	- ·		Noz	zle	Minimum du	ty cycle 30%		Nozzle spac	ing 50 cm	
Nozzle number	pressure	Rated I/min	ΔΡ	Pressure	Flow	TT	TTJ60	6 km/h	8 km/h	10 km/h	12 km/h
Hullibei	(bar)	,,,,,,,,		(bar)	(l/min)	''	11360	l/ha	l/ha	l/ha	l/ha
	1.5	1.68	0.2	1.3	1.54	VC	XC	92 to 308	69 to 231	55 to 185	46 to 154
	2	1.94	0.3	1.7	1.80	VC	XC	108 to 360	81 to 270	65 to 216	54 to 180
11006	3	2.37	0.4	2.6	2.21	VC	С	133 to 442	99 to 332	80 to 265	66 to 221
TT TJ60 TTJ60	4	2.74	0.5	3.5	2.57	С	С	154 to 514	116 to 386	93 to 308	77 to 257
XR XRC (50)	5	3.06	0.6	4.4	2.88	C	C	173 to 576	130 to 432	104 to 346	86 to 288
	6	3.35	0.7	5.3	3.16	M	С	190 to 632	142 to 474	114 to 379	95 to 316
	7	3.62	0.8	6.2	3.42	M	С	205 to 684	154 to 513	123 to 410	103 to 342

The next consideration is droplet size. The chart shows that a Turbo TeeJet (TT) nozzle will give Very Coarse (VC) droplets in this pressure range, and a Turbo TwinJet (TTJ60) will give Coarse (C) droplets. The benefit of the TT is that the operator could select droplets from VC to M all at the same rate and speed.

Nola	Gauge			Noz	zle	Minimum du	ty cycle 30%		Nozzle spac	ing 50 cm	
Nozzle number	pressure	Rated I/min	ΔΡ	Pressure	Flow	TT	TTJ60	6 km/h	8 km/h	10 km/h	12 km/h
Hullibei	(bar)	,,,,,,,,		(bar)	(l/min)	"	11360	l/ha	l/ha	l/ha	l/ha
	1.5	1.68	0.2	1.3	1.54	VC	XC	92 to 308	69 to 231	55 to 185	46 to 154
	2	1.94	0.3	1.7	1.80	VC	XC	108 to 360	81 to 270	65 to 216	54 to 180
11006	3	2.37	0.4	2.6	2.21	VC	C	133 to 442	99 to 332	80 to 265	66 to 221
TT TJ60 TTJ60	4	2.74	0.5	3.5	2.57	С	С	154 to 514	116 to 386	93 to 308	77 to 257
XR XRC (50)	5	3.06	0.6	4.4	2.88	С	С	173 to 576	130 to 432	104 to 346	86 to 288
	6	3.35	0.7	5.3	3.16	M	С	190 to 632	142 to 474	114 to 379	95 to 316
	7	3.62	0.8	6.2	3.42	M	С	205 to 684	154 to 513	123 to 410	103 to 342

#### 55295 E-CHEMSAVER® MAINTENANCE INSTRUCTIONS

The 55295 e-ChemSaver is a solenoid-actuated shutoff compatible with a wide range of TeeJet nozzle bodies equipped with a diaphragm check valve. It can be used for end-of-boom nozzles as well as individual nozzle shutoff and PWM controls.

The valve is normally closed and opens when the solenoid is energized. The 55295 has a 2-pin MetriPack connector molded into the body for a clean, weather-tight electrical connection.

#### **General disassembly and reassembly**

Note: O-rings (8, 9, 10) should be handled with care as they can be damaged/deformed

- 1. Loosen and remove the nylon nut (4) and stainless steel washer (5)
- 2. Separate the coil assembly (1) from the rest of the tube/plunger assembly (2, 3, 6-11)
- 3. Remove the locking ring (11)
- 4. Using pliers to grip the stainless steel interface cap (7), loosen the tube sub-assembly (2) using a 14 mm or adjustable wrench. Note a low-profile 14 mm wrench is available from TeeJet using part number 97-00067.

All repairable parts should be accessible at this point. The plunger sub-assembly (3), stainless steel spring (6), and O-rings (8, 9, 10) can be replaced without further disassembly

- During reassembly, place the plunger sub-assembly (3) and stainless steel spring (6) in the tube sub-assembly (2)
  - NOTE: the plunger sub-assembly (3) should be oriented with the black insert facing outward (visible) when placed in the tube sub-assembly (2)
- 6. While compressing the spring (6), thread the tube/plunger assembly (2, 3, 6-11) to the stainless steel interface cap (7) and tighten using a wrench and pliers

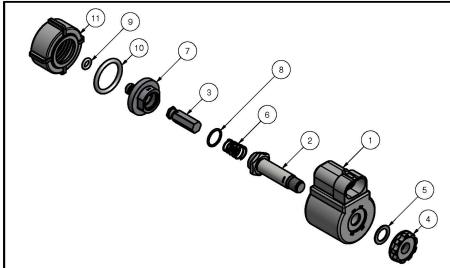
Optional: apply 1 drop of Loctite Blue 243 to the threads of the interface cap (7) and tube subassembly (2)

Torque specifications: tighten interface cap (7) and tube sub-assembly (2) to 12 in-lbs (1.36 N-m)

 Return the locking ring (11) to its original position and slide the tube/plunger assembly (2, 3, 6-11) through the coil assembly (1)

> NOTE: the coil assembly (1) should be oriented with the MetriPack connectors facing away from the interface cap (7)

8. Place the stainless steel washer (5) above the coil assembly (1) and tighten the nylon nut (4) to the tube/plunger assembly (2, 3, 6-11)



ITEM	PART NUMBER	DESCRIPTION
1	CP55296-12	12 VOLT COIL ASSEMBLY (55295-1-12, 55295-2-12, & 55295-4-12)
1A	CP55296-24	24 VOLT COIL ASSEMBLY (55295-1-24, 55295-2-24, & 55295-4-24)
2	N/A	TUBE SUB ASSEMBLY
3	N/A	PLUNGER SUB-ASSEMBLY
4	N/A	NUT, NYLON-BLACK
5	N/A	WASHER, 303 STAINLESS STEEL
6	N/A	SPRING, 302 STAINLESS STEEL
7	N/A	INTERFACE CAP, 303 STAINLESS STEEL (55295-1-12 & 55295-4-12)
7A	N/A	INTERFACE CAP, 303 STAINLESS STEEL (55295-2-12)
8	N/A	O-RING, VITON
9	N/A	O-RING, VITON (55295-1-12 & 55295-4-12)
9A	N/A	O-RING, VITON (55295-2-12)
10	N/A	O-RING, VITON (55295-1-12 & 55295-2-12)
10A	N/A	GASKET, VITON (55295-4-12)
11	N/A	LOCKING RING, NYLON-BLACK
		5-1-KIT, SPARE PARTS KIT (INCLUDES 3, 6, 8, 9, 10)
		5-2-KIT, SPARE PARTS KIT (INCLUDES 3, 6, 8, 9A, 10)
	AB55295	5-4-KIT, SPARE PARTS KIT (INCLUDES 3, 6, 8, 9, 10A)

#### DESCRIPTION:

55295-1-12, 55295-2-12, 55295-4-12, 55295-1-24, 55295-2-24, 55295-4-24 e-CHEMSAVER® SOLENOID OPERATED ELECTRIC SHUT-OFF VALVE

Spra	ay Nozzles a	ystems Co. nd Accessories aton, IL 60189-7900
REVISION NO.	20-0-2	ARTS LIST L <b>55295</b>
REFERENCE:	SHEET:	LOOZ90

©Spraying Systems Co.

# APPLICATION RATES AT GIVEN SPEED Figure 18: Metric - standard mode

		XR XRC (50)	TJ60 TTJ60	11010				71110	XRC (50)	TT.160 XR	TT T ISO	11000				XRC (50)	TT.160 XR	TT T.I60	44006			21.00 (30)	XBC (50)	TTIED XB	DC TT T ISO	1				XRC (50)	TTJ60 XR	DG TT TJ60	11004		IIGIIIDGI	number	OIZZOIN
7	6	51	4	ω	2	1.5	7	6	5	4	ω	2	1.5	7	6	5	4	ω	2	1.5	7	6	51	4	ω	2	1.5	7	6	ű	4	ω	2	1.5	(bar)	pressure	Gauge
6.03	5.59	5.10	4.56	3.95	3.23	2.79	4.83	4.47	4.08	3.65	3.16	2.58	1.82	3.62	3.35	3.06	2.74	2.37	1.94	1.68	3.01	2.79	2.54	2.27	1.97	1.61	1.39	2.41	2.23	2.04	1.82	1.58	1.29	1.12		I/min	1
2.2	1.8	1.5	1.2	0.9	0.6	0.5	1.3	1.2	1.0	0.8	0.6	0.4	0.3	0.8	0.7	0.6	0.5	0.4	0.3	0.2	0.6	0.5	0.4	0.4	0.3	0.2	0.2	0.4	0.3	0.3	0.3	0.2	0.2	0.1		ΔP	
4.8	4.2	3.5	2.8	2.1	1.4	1.0	5.7	4.8	4.0	3.2	2.4	1.6	1.2	6.2	5.3	4.4	3.5	2.6	1.7	1.3	6.4	5.5	4.6	3.6	2.7	1.8	1.3	6.6	5.7	4.7	3.7	2.8	1.8	1.4	(bar)	Pressure	Nozzle
5.01	4.66	4.26	3.82	3.30	2.67	2.29	4.34	4.02	3.67	3.27	2.82	2.28	1.66	3.42	3.16	2.88	2.57	2.21	1.80	1.54	2.89	2.67	2.43	2.17	1.87	1.52	1.30	2.34	2.16	1.98	1.76	1.52	1.24	1.07	(I/min)	Flow	le
	3	3	3	ဂ	ဂ	٧c			3	3	3	ဂ	င			П	3	3	3	N				п	3	3	N				П	TI	Z	3	Alvano	XR/XRC	Mi
	٠	٠					M	Z	ဂ	ဂ	గ్గ	ဂ်	ХC	M	Z	ဂ	ဂ	గ్గ	గ్గ	٧,	M	Z	Z	ဂ	ဂ	గ్గ	<b>٧</b>		Z	Z	3	ဂ	ဂ	င်	=	‡	Minimum duty cycle
	3	3	3	3					3	3	3	3				П	m	3	3					п	3	3					п	TI	n		1000	TIEO	duty cyc
င	ဂ	ဂ	గ్గ	č	č		င	ဂ	ဂ	ဂ်	ဂ်	ХC		С	ဂ	ဂ	ဂ	ဂ	č	ХC	С	ဂ	ဂ	ဂ	ဂ	ဂ	<b>ဂ</b>		ဂ	ဂ	ဂ	ဂ	ဂ	٧,	1 1000	11.160	de
																								3	ဂ	ဂ					3	3	င		C	D.G.	30%
361 to 1202	336 to 1118	307 to 1022	275 to 917	238 to 792	192 to 641	165 to 550	312 to 1042	289 to 965	264 to 881	235 to 785	203 to 677	164 to 547	120 to 398	246 to 821	228 to 758	207 to 691	185 to 617	159 to 530	130 to 432	111 to 370	208 to 694		175 to 583	156 to 521		109 to 365	94 to 312	168 to 562	156 to 518	143 to 475	127 to 422	109 to 365		77 to 257	l/ha	5 km/h	
2 301 to 1002	280 to	256 to 852	229 to 764	198 to 660	160 to 534	137 to 458	2 260 to 868	241 to 804	220 to 734	196 to 654	169 to 564	137 to 456	100 to 332	205 to 684	190 to 632	173 to 576	154 to 514	133 to 442	108 to 360	92 to 308	173 to 578		146 to 486	130 to 434			78 to 260	140 to 468	130 to 432	119 to 396	106 to 352	91 to 304		64 to 214	l/ha	6 km/h	
2 225 to 752	210 to	192 to	172 to 573	149 to	120 to	103 to	195 to	181 to	165 to 551	147 to 491	127 to	_	75 to	154 to 513	142 to 474	130 to	116 to	99 to	81 to		130 to	120 to	109 to	98 to	84 to	68 to	59 to 195	105 to	97 to	89 to	79 to	68 to	56 to	48 to 161	l/ha	8 km/h	
<u> </u>		L	_		_	_	_			118 to 392	╙	_	╙			_	_	_	_	-		ш		Н			Н		78 to 259	Н	-	┢	45 to 149	39 to 128	l/ha	10 km/h	Noz
150 to	_	_	_	_	_	_	_	_	_	98 to 327	_	_	_	_	_	_	_	_	_	-	_	ш	-	ш		$\perp$	ш		ш	ш		H	37 to	32 to 107	l/ha	12 km/h	Nozzle spacing 50 cm
	120 to	110 to	98 to 327	85 to						84 to 280												П	-	П		-	П		П	П	45 to 151	39 to 130	32 to 106	28 to 92	l/ha	14 km/h	50 cm
113 to 376	105 to 350	96 to 320	86 to 287	74 to 248	60 to 200	52 to 172	98 to 326	90 to 302	83 to 275	74 to 245	63 to 212	51 to 171	37 to 125	77 to 257	71 to 237	65 to 216	58 to 193	50 to 166	41 to 135	35 to 116	65 to 217	60 to 200	55 to 182	49 to 163	42 to 140	34 to 114	29 to 98	53 to 176	49 to 162	45 to 149	40 to 132	34 to 114	28 to 93	24 to 80	l/ha	16 km/h	
100 to 334	93 to 311	85 to 284	76 to 255	66 to 220	53 to 178	46 to 153	87 to 289	80 to 268	73 to 245	65 to 218	56 to 188	46 to 152	33 to 111	68 to 228	63 to 211	58 to 192	51 to 171	44 to 147	36 to 120	31 to 103	58 to 193	53 to 178	49 to 162	43 to 145	37 to 125	30 to 101	26 to 87	47 to 156	43 to 144	40 to 132	35 to 117	30 to 101	25 to 83	21 to 71	l/ha	18 km/h	
90 to 301	84 to 280	77 to 256	69 to 229	59 to 198	48 to 160	41 to 137	78 to 260	72 to 241	66 to 220	59 to 196	51 to 169	41 to 137	30 to 100	62 to 205	57 to 190	52 to 173	46 to 154	40 to 133	32 to 108	28 to 92	52 to 173	48 to 160	44 to 146	39 to 130	34 to 112	27 to 91	23 to 78	42 to 140	39 to 130	36 to 119	32 to 106	27 to 91	22 to 74	19 to 64	l/ha	20 km/h	

1.3 to 4.3 1.5 to 5.0 1.8 to 6.1 2.1 to 7.0 2.4 to 7.9 2.6 to 8.6 2.2 to 7.5 2.6 to 8.7 2.9 to 9.7 1.8 to 6.2 2.2 to 7.2 7.8 9.4 5.2 9.2 300 I/ha 8.8 10 12 3.8 to 13 13 15 15 7 3.5 to 12 3.2 to 1 2.4 to 1.6 to 2.7 to 3.1 to 3.5 to 4.1 to 3.4 to 3.9 to 5.6 to 2.8 to 1.8 to 2.7 to 4.4 to 4.8 to 2.7 to 1.5 to 5.1 1.8 to 6.0 2.2 to 7.3 2.5 to 8.4 2.9 to 9.5 3.1 to 10 3.4 to 11 1.9 to 6.2 2.2 to 7.3 2.7 to 9.0 3.1 to 10 3.5 to 12 3.8 to 13 2.2 to 7.4 2.6 to 8.6 250 I/ha 9.4 19 13 1 4 41 16 19 22 22 24 24 7 3.2 to 1 3.7 to 1 4.6 to 2.8 to 9 4.1 to 4.7 to 5.3 to 6.5 to 7.5 to 7. 4.8 to 65.5 to 7 4.2 to 4.1 to 3.3 to 3.8 to 4.9 to 6.2 to 6.1 to 6.7 to 7.2 to 10.0 6.9 8.2 225 I/ha 9.9 8.1 9.4 11 12 12 8.7 9.6 5 4 5 5 8 10 12 15 17 20 21 23 12 14 18 18 20 20 23 25 25 1.7 to 2.0 to 2.4 to 2.8 to 3.2 to 3.5 to 3.7 to 3. 2.1 to 2.4 to 3.0 to 3.5 to 3.5 to 4.3 to 4.6 to 7.6 to 7. 2.5 to 2.9 to 3.5 to 4.1 to 7.5 to 5.1 to 5. 3.1 to 3.6 to 5.2 to 5.9 to 6.4 to 6.9 to 3.7 to 4.3 to 5.3 to 6.1 to 6.8 to 7.5 to 8.0 to 5.5 to 1.9 to 6.4 2.2 to 7.4 2.7 to 9.1 3.2 to 11 4.2 to 14 2.3 to 7.8 2.7 to 9.1 4.4 to 15 4.8 to 16 5.1 to 17 5.9 to 20 6.6 to 22 7.2 to 24 200 I/ha 3.6 to 12 3.9 to 13 3.4 to 11 3.9 to 13 2.8 to 9.2 3.2 to 11 4.0 to 13 4.6 to 15 3.5 to 12 4.1 to 14 4.1 to 14 4.8 to 16 5.2 to 17 5.2 to 17 5.7 to 19 5.9 to 6.9 to 6.2 to 7.8 to Nozzle spacing 50 cm 2.6 to 8.6 3.0 to 9.9 3.6 to 12 4.2 to 14 150 I/ha 5.3 to 18 6.2 to 21 6.9 to 23 7.6 to 25 4.8 to 16 5.2 to 17 19 10 12 15 17 19 12 4 9 2 23 29 32 35 35 18 21 26 31 7 23 3.1 to 1 3.6 to 1 5.3 to 1 6.2 to 2 4.7 to 1 5.5 to 1 8.8 to 2 4.5 to 5.2 to ' 6.4 to 4.3 to 6.8 to 3 7.8 to 5.5 to 6.4 to 6. 7.9 to 2 5.6 to 5.8 to 6.9 to 3.7 to 8.2 to 10 to 4.4 to 15 5.2 to 17 6.4 to 21 7.4 to 25 8.3 to 28 9.1 to 30 9.8 to 33 5.6 to 19 6.6 to 22 8.1 to 27 9.4 to 31 125 I/ha 5.7 to 19 6.2 to 21 5.4 to 18 6.2 to 21 35 39 42 12 15 23 26 28 22 26 32 37 41 45 48 3.1 to 3.6 to 4.4 to ' 3.7 to ' 7.7 to 12 to 6.6 to 7.7 to 2 9.5 to 11 to 3 6.7 to 7.0 to 8.3 to 11 to 12 to 100 I/ha 18 22 27 31 24 26 28 16 18 32 28 33 35 35 35 38 27 32 40 46 51 56 60 52 4.7 to 7.5.5 9.6 to 5.5 to 5.5 to 7.8 to 7.8 to 6.5 to 8.0 to 10 to 11 to 7.1 to 8.2 to 10 to 12 to 8.2 to 6.3 to 7.1 to 8.4 to 6.7 to 8.7 to 10 to 9.3 to 12 to 13 to 14 to 16 to 9.6 to 12 to 14 to 7.3 to 24 8.4 to 28 9.5 to 32 10 to 35 11 to 37 24 30 35 33 43 46 25 29 35 4 46 51 55 31 36 45 52 59 64 69 37 43 53 61 68 75 80 15 to 5 10 to 8.4 to 11 to 6.2 to 7.3 to 7.4 to 8.6 to 9.4 to 11 to 16 to 18 to 19 to 20 to 22 to 24 to 5.1 to 6.0 to 9.5 to 9.0 to 12 to 13 to 14 to 11 to 12 to 14 to 16 to 14 to 21 to 11 to 13 to 16 to 16 to 55 19 to 64 24 to 79 28 to 92 31 to 102 36 to 120 11 to 37 13 to 43 16 to 53 19 to 62 21 to 69 23 to 76 25 to 82 20 to 68 24 to 78 26 to 88 29 to 96 50 I/ha 7.7 to 26 8.9 to 30 11 to 36 13 to 42 14 to 48 16 to 52 9.4 to 31 11 to 36 13 to 45 16 to 52 17 to 58 31 to 104 26 4 69 47 55 km/h 17 to (19 to ( 14 to 4 16 to 4 17 to 21 to 9 ΣΞ 00 TTJ60 800000 × × 0 0 0 0 0 X 99000  $\overset{\circ}{\circ}$ Minimum duty cycle TJ60 F XR/XRC Flow (I/min) 2.43 1.54 1.80 2.21 2.57 2.88 2.82 3.27 3.67 4.02 4.34 2.29 2.89 Nozzle Pressure (bar) 1.2 1.6 2.4 3.2 4.0 4.8 1.3 1.8 2.7 3.6 4.6 5.5 6.4 1.3 1.7 2.6 3.5 3.5 5.3 6.2 1.4 1.8 2.8 3.7 4.7 5.7 6.6 Δ 0.2 0.3 0.4 0.5 0.5 0.2 0.3 0.5 0.6 0.6 0.8 0.3 0.6 0.8 1.0 1.3 Rated I/min 1.68 1.94 2.37 2.74 3.06 3.35 1.12 1.29 1.58 1.82 2.04 1.39 1.61 1.97 2.27 2.54 2.79 2.23 3.16 4.08 2.79 3.23 3.95 4.56 4.83 3.01 pressure Gauge (bar) 11010 TJ60 TTJ60 XR XRC (50) 11004 DG TT TJ60 TTJ60 XR XRC (50) 11005 DG TT TJ60 TTJ60 XR XRC (50) 11006 TT TJ60 TTJ60 XR XRC (50) 11008 TT TJ60 TTJ60 XR XRC (50) Nozzle number

Figure 19: Metric - high flow mode

	Gauge			1		Minimum Duty Cycle	uty Cycle 30%			Tip Spacing	Tip Spacing 20 inches		
Tip No.	Pressure	GPM	ΔP	Ę				1.0 Gal/1000ft <sup>2</sup>	1.5 Gal/1000ft <sup>2</sup>	2.0 Gal/1000ft <sup>2</sup>	2.5 Gal/1000ft <sup>2</sup>	3.0 Gal/1000ft <sup>2</sup>	4.0 Gal/1000ft <sup>2</sup>
	psi	<u>(</u>		PSI	Flow	XR/XRC	П	MPH	MPH	MPH	MPH	MPH	MPH
	20	0.42	4	16	0.37	C	хс	1.2 to 5.0	0.8 to 3.4	0.6 to 2.5	0.5 to 2.0	0.4 to 1.7	0.3 to 1.3
	30	0.52	σı	25	0.48	M	٧c	1.5 to 6.5	1.0 to 4.4	0.7 to 3.3	0.6 to 2.6	0.5 to 2.2	0.4 to 1.6
4		0.60	σı	35	0.56	M	٧c	1.7 to 7.6	1.1 to 5.1				
TT VB VBC		0.67	၈	4	0.63	M	٧c	1.9 to 8.6	1.2 to 5.7	0.9 to 4.3	0.7 to 3.4	0.6 to 2.9	0.5 to 2.1
(50)		0.73	6	54	0.69	M	0	2.0 to 9.4	1.3 to 6.3	1.0 to 4.7	0.8 to 3.8	0.7 to 3.1	0.5 to 2.3
(30)		0.79	7	63	0.75	ų	င	2.1 to 10.2	1.4 to 6.8	1.1 to 5.1	0.8 to 4.1	0.7 to 3.4	0.5 to 2.6
	80	0.85	<b>∞</b>	72	0.81		C	2.2 to 11.0	1.5 to 7.3	1.1 to 5.5	0.9 to 4.4	0.7 to 3.7	0.6 to 2.8
	90	0.90	9	81	0.86		M	2.3 to 11.7	1.5 to 7.8	1.1 to 5.8	0.9 to 4.7	0.8 to 3.9	0.6 to 2.9
	20	0.57	51	15	0.49	С	хс	1.5 to 6.7	1.0 to 4.4	0.7 to 3.3	0.6 to 2.7	0.5 to 2.2	0.4 to 1.7
		0.69	6	24	0.62	C	۷c		1.2 to 5.6	0.9 to 4.2	0.7 to 3.4	0.6 to 2.8	0.4 to 2.1
11008		0.80	7	ၓ	0.72	M	۷c	2.0 to 9.8	1.4 to 6.5	1.0 to 4.9	0.8 to 3.9	0.7 to 3.3	0.5 to 2.4
TT XR XRC		0.89	9	41	0.81	×	C		1.4 to 7.3	1.1 to 5.5	0.8 to 4.4	0.7 to 3.7	0.5 to 2.8
(50)		0.98	6	50	0.89	s	C	2.4 to 12.1	1.6 to 8.1	1.2 to 6.1	0.9 to 4.8	0.8 to 4.0	0.6 to 3.0
		1.06	12	58	0.97	s	C		1.7 to 8.8	1.2 to 6.6	1.0 to 5.3	0.8 to 4.4	0.6 to 3.3
	80	1.13	3	67	1.03	•	C		1.7 to 9.3	1.3 to 7.0	1.0 to 5.6	0.9 to 4.7	0.6 to 3.5
	90	1.20	15	75	1.09		С	2.6 to 14.8	1.7 to 9.9	1.3 to 7.4	1.0 to 5.9	0.9 to 4.9	0.6 to 3.7
	30	0.87	<b>∞</b>	22	0.74	C		2.1 to 10.1	1.4 to 6.7	1.0 to 5.0	0.8 to 4.0	0.7 to 3.4	0.5 to 2.5
	40	1.00	<b>±</b>	29	0.86	C			1.6 to 7.8	1.2 to 5.8	1.0 to 4.7	0.8 to 3.9	0.6 to 2.9
11010	50	1.12	ವ	37	0.96	င	•	2.6 to 13.1	1.8 to 8.7	1.3 to 6.5	1.1 to 5.2	0.9 to 4.4	0.7 to 3.3
XR XRC	60	1.22	16	4	1.05	M			1.9 to 9.5	1.4 to 7.1	1.1 to 5.7	0.9 to 4.8	0.7 to 3.6
(50)	70	1.32	19	51	1.13	M		2.9 to 15.4	1.9 to 10.2	1.5 to 7.7	1.2 to 6.1	1.0 to 5.1	0.7 to 3.8
	80	1.41	22	58	1.20	s		3.0 to 16.3	2.0 to 10.9	1.5 to 8.2	1.2 to 6.5	1.0 to 5.4	0.7 to 4.1

# DYNAJET® FLEX INSTALLATION, SETUP AND USER GUIDE

An innovative new product from TeeJet makes spraying more efficient and more productive. The DynaJet Flex system uses a touch screen controller and individual solenoids to control each spray nozzle. This innovative system works along with an existing rate controller, and allows the operator to choose specific droplet sizes that will be used for a particular job. The rate controller manages application rate, and the DynaJet system uses PWM technology to control system pressure and thereby control spray droplet size. Droplet size data is built into the controller so setup is easy and droplet sizes can be changed on the go. PWM control of each nozzle delivers very large ranges of speeds and application rates with a single spray nozzle and with consistent spray quality.



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