# 115880 e-ChemSaver ${ }^{\circledR}$ Maintenance Instruction 

Ver. 6
The 115880 e-ChemSaver ${ }^{\circledR}$ is a solenoid-actuated shutoff compatible with a wide range of TeeJet ${ }^{\circledR}$ nozzle bodies equipped with a diaphragm check valve. It can be used for end-of-boom nozzles as well as individual tip shutoff and PWM controls.

The valve is normally closed and opens when the solenoid is energized. The 115880 has a 2Pin Superseal 1.5 connector molded into the body for a clean, weather-tight electrical connection.

Application Note(s): Rinse system with clean water after each application, 80 mesh strainer screen or finer is recommended with all e-ChemSaver ${ }^{\circledR}$ applications.

## General Disassembly and Reassembly

Note: CP116231-NYB: e-ChemSaver ${ }^{\circledR}$ Installation and Removal Tool is recommended (See Data Sheet DS116231 for additional information) O-rings $(6,8,9)$ should be handled with care as they can be damaged/deformed

1) Loosen and remove the nylon Nut (1)
2) Separate the Coil Assembly (2) from the rest of the Tube/Plunger Assembly (3-10)
3) Remove the Locking Ring (10)
4) Using pliers to grip the stainless steel Interface Cap (7), loosen the Tube Sub-Assembly (3) using a $9 / 16$ " ( 14 mm ) or adjustable wrench

All repairable parts should be accessible at this point. The Plunger Sub-Assembly (4), stainless steel Spring (5), and O-rings ( $6,8,9$ ) can be replaced without further disassembly
5) During reassembly, place the Plunger Sub-Assembly (4) and stainless steel Spring (5) in the Tube Sub-Assembly (3)

Note: The Plunger Sub-Assembly (4) should be oriented with the black insert facing outward (visible) when placed in the Tube Sub-Assembly (3)
6) While compressing the Spring (5), thread the Tube/Plunger Assembly (3-10) to the stainless steel Interface Cap (7) and tighten using a wrench and pliers

Optional: Apply 1 drop of Loctite Blue 243 to the threads of the Interface Cap (7) and Tube Sub-Assembly (3)

Torque Specifications: Tighten Interface Cap (7) \& Tube Sub-Assembly (3) to 12 in-lbs (1.36 N-m)
7) Return the Locking Ring (10) to its original position and slide the Tube/Plunger Assembly (310) through the Coil Assembly (2)

Note: The Coil Assembly (2) should be oriented with the SuperSeal 1.5 connector facing away from the Interface Cap (7)
8) Tighten the nylon Nut (1) to the Tube/Plunger Assembly (3-10)
9) Recommended: At the time of installation, spray a sufficient quantity of Corrosion $\mathrm{X}^{\circledR}$, Corrosion $X^{\circledR}$ Heavy Duty, or Corrosion $X^{\circledR}$ Aviation corrosion prevention compound into the connector to wet the terminals prior to plugging the connector in


| ITEM | PART NUMBER | DESCRIPTION |
| :---: | :--- | :--- |
| 1 | CP55289-NYB | NUT, NYLON-BLACK |
| 2 | CP115881-12 | 12V COIL ASSEMBLY |
| $2 A$ | CP115881-24 | 24V COIL ASSEMBLY |
| 3 | N/A | TUBE SUB-ASSEMBLY |
| 4 | N/A | PLUNGER SUB-ASSEMBLY |
| 5 | N/A | SPRING, 302 STAINLESS STEEL |
| 6 | N/A | O-RING, VITON ${ }^{\circledR}$ |
| 7 | N/A | INTERFACE CAP, 303 STAINLESS (115880-1-12 \& 115880-4-12) |
| $7 A$ | N/A | INTERFACE CAP, 303 STAINLESS (115880-2-12) |
| 8 | CP7717-2/116-VI | O-RING, VITON ${ }^{\circledR}(115880-1-12 ~ \& ~ 115880-2-12)$ |
| $8 A$ | CP58589-VI | GASKET, VITON ${ }^{\circledR}(115880-4-12)$ |
| 9 | CP7717-2-007/VI | O-RING, VITON ${ }^{\circledR}(115880-1-12 ~ \& ~ 115880-4-12)$ |
| $9 A$ | CP7717-M4.2X1.9-VI | O-RING, VITON ${ }^{\circledR}(115880-2-12)$ |
| 10 | CP55288-NYB | LOCKING RING, NYLON-BLACK |


| SPARE KITS |
| :--- |
| AB115880-1-KIT, SPARE PARTS KIT (INCLUDES ITEMS 4, 5, 6, 8, 9) |
| AB115880-2-KIT, SPARE PARTS KIT (INCLUDES ITEMS 4, 5, 6, 8, 9A) |
| AB115880-4-KIT, SPARE PARTS KIT (INCLUDES ITEMS 4, 5, 6, 8A, 9) |
| AB115880-1-FR-KIT, FIELD REPAIR KIT (INCLUDES ITEMS 1, 3, 4, 5, 6, 7, 8, 9) |
| AB115880-2-FR-KIT, FIELD REPAIR KIT (INCLUDES ITEMS 1, 3, 4, 5, 6, 7A, 8, 9A) |

VITON ${ }^{\circledR}$ IS A REGISTERED TRADEMARK OF THE CHEMOURS COMPANY.

## DESCRIPTION:

115880-1-12, 115880-2-12, 115880-4-12, 115880-1-24, 115880-2-24, 115880-4-24 e-CHEMSAVER ${ }^{\text {® }}$ SOLENOID OPERATED ELECTRIC SHUT-OFF VALVE

| TECHNOLOGIES |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| REVISION NO. 2 | $\begin{gathered} \hline \text { Parts List No. } \\ \text { PL115880 } \end{gathered}$ |  |  |  |  |
| REFERENCE: 02/20/2020 | SHEET: | 1 | OF | DWG SIZE: | A |

©Spraying Systems Co.

